

Part Number	00115498	Name	Mill, window, 12.250 OD, 6-5/8 REG pin
Primary Legacy Number	62798-019	Version	A.6
Secondary Legacy Number		Is Prime	Not Set
Type	Separable	Source	Buy
Checker		Promoter	
Described By	Document Number		Version
	D000009920		A.1
Classification	Weatherford/Casing Exits/Mills/zz Window OLD (TO BE RECLASSIFIED - reclassify as Mill)		
Attribute	Value	Attribute	Value
CASING SIZE	13.375 in	CASING SIZE FRACTIONAL	13-3/8
CASING WEIGHT MAXIMUM	61.00 lbs-mass/ft	CASING WEIGHT MINIMUM	54.50 lbs-mass/ft
CONNECTION NAME	regular	CONNECTION SIZE	6.625 in
CONNECTION TYPE	pin	DRESSED OUTSIDE DIAMETER	12.250 in
DRESSING MATERIAL	Crushed carbide and inserts	FISHING NECK DIAMETER	7.750 in
FISHING NECK LENGTH	12.00 in	MODIFIER	window
NOUN	Mill	TOTAL FLOW AREA	4.42 in**2

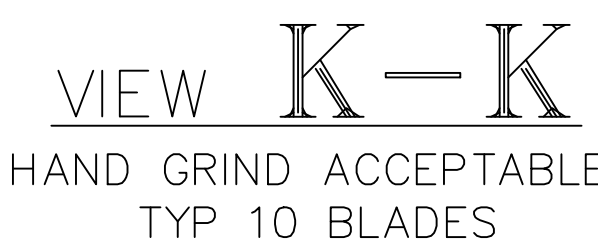
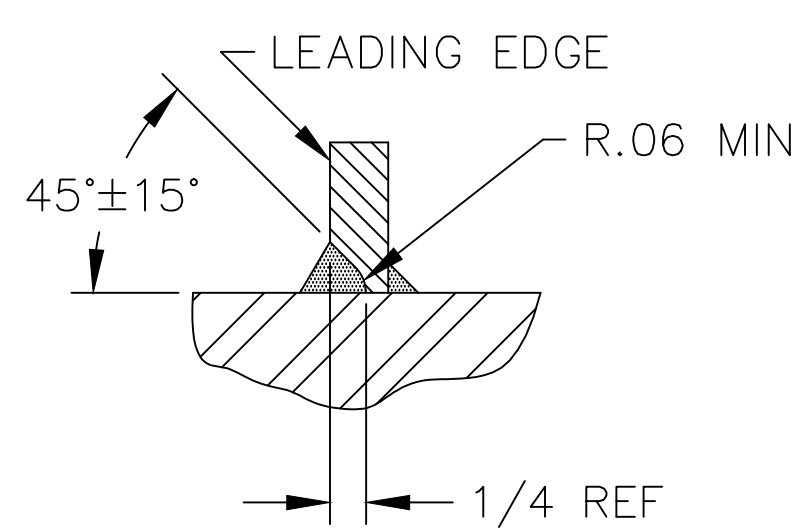
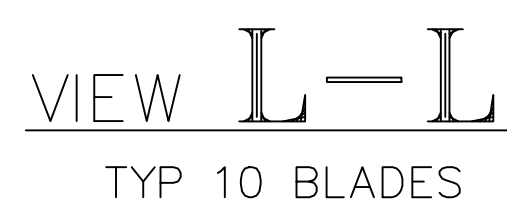
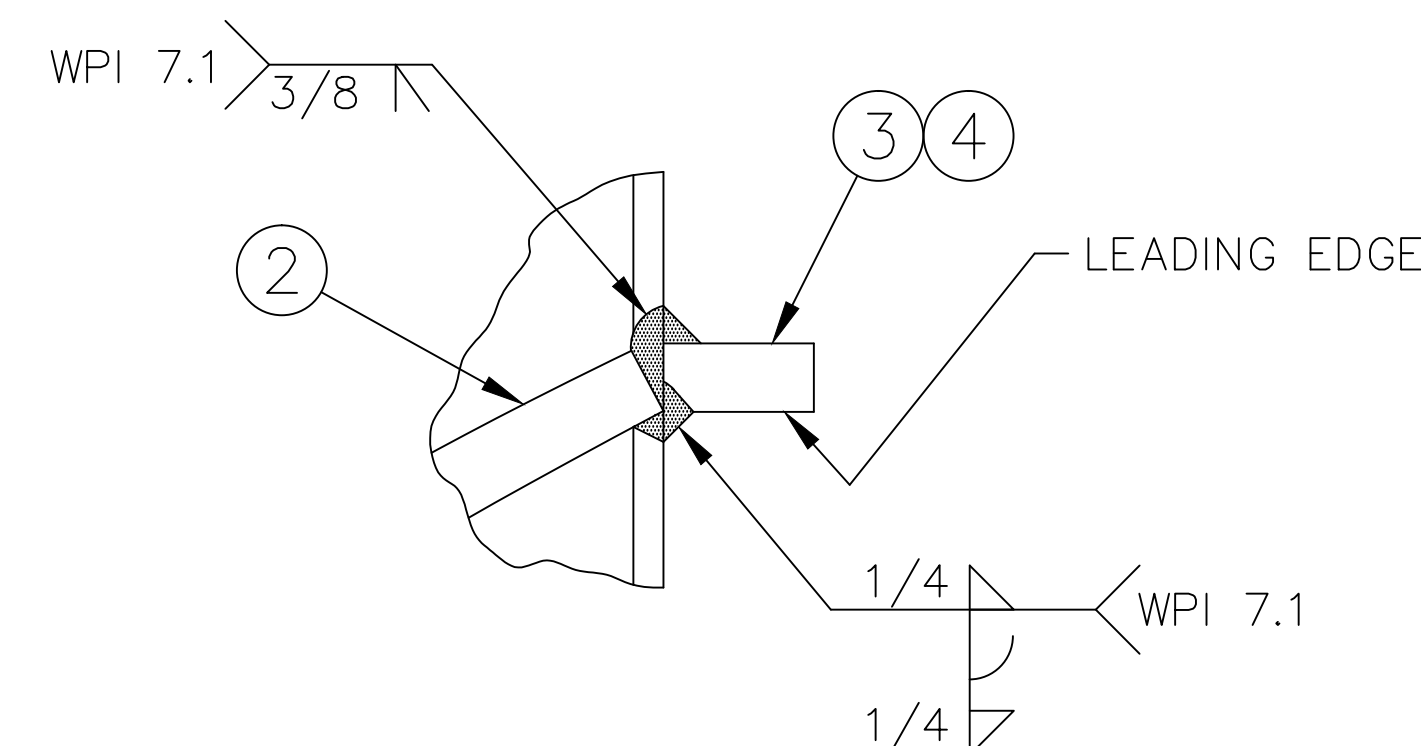
Part 00115498, A (Design) BOM List:

Line Number	Number	Name	Quantity	UOM	Reference Designator
1	00115497	Mill, window, blank, 12.125-12.375 OD, 6-5/8 REG pin	1.0	each	
8	00104547	WELD MEDIA, NICKEL SILVER 0.125 DIA IN FLUX COATED	8.24	pounds	
997	00103153	Rod, carbide composite 0.375 DIA 0.375 LG IN	31.0	pounds	
998	00102759	Rod, carbide composite 0.250 DIA 0.250 LG IN	3.5	pounds	
999	00102741	INSR, SQ tungsten CRBD 0.188 THK .391 WD 0.391 LG IN	160.0	each	

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PDM SYSTEM INFORMATION FOR PART 00115498
Mill, window, 12.250 OD, 6-5/8 REG pin



A	7720	05/12/1998	SWN	SPH
LTR	E.D.C.N. NUMBER	DATE	BY	CHK
REVISIONS				

UNLESS OTHERWISE SPECIFIED

1. DIMENSIONS ARE IN INCHES
- TOLERANCES -
.X± .1 FRACTIONS ± 1/16
.XX± .03 X' ± 5'
.XXX± .005 X'-XX' ± 0'-30'
2. BREAK ALL SHARP EDGES.
3. SURFACE FINISH 250 RMS.
4. FILLET RADII .03/.06



Weatherford Enterra

PEARLAND MANUFACTURING FACILITY

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MATERIAL:			OWEATHERFORD ENTERRA 1997 ALL RIGHTS RESERVED				
HEAT TREAT:			D				THIRD ANGLE PROJECTION
SURFACE COATING: PHOSPHATE			TITLE: MILL, WINDOW				
DATE			12.13-12.38 DIA; 6 5/8 REG PIN				
DWN	BLM	10/06/1997	SCALE:	PART NO:	SHEET	REV.	
CHK	ANB	10/10/1997					
APP	SPH	10/13/1997					
			62798	2	A		